

Material Safety Data Sheet

Printing date 11/19/2009

Version 5

Reviewed on 11/19/2009

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1 Identification of substance

· **Product details**

· **Trade name:** Acetylene

· **Article number:** 030-01-0003

· **Creation date:** 08/09/2006

· **Manufacturer/Supplier:**

Linde Canada Limited	Linde	.
5860 Chedworth Way	575 Mountain Avenue	.
Mississauga, Ontario L5R 0A2	Murray Hill, NJ 07974	.
Telephone (905) 501-1700	Telephone (908) 464-8100	.
24-HOUR EMERGENCY TELEPHONE NUMBER: (905) 501-0802	24-HOUR EMERGENCY TELEPHONE NUMBER: CHEMTREC (800) 424-9300 OR Linde National Operations Center (800) 232-4726	.

Pse ensure that this MSDS is received by the appropriate person.

· **Information department:** Customer Service Centre: 1-866-385-5349

2 Composition/Data on components

· **Chemical characterization:**

· **CAS No. Description**

74-86-2 Acetylene

· **Identification number(s)**

· **EINECS Number:** 200-816-9

· **Index number:** 601-015-00-0

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3 Hazards identification

· **Hazard description:**

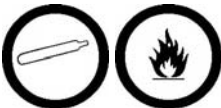


Highly flammable

· **WHMIS-symbols:**

A - Compressed gas

B1 - Flammable gas



· **HMIS-ratings (scale 0 - 4)**

HEALTH	0	Health = 0
FIRE	4	Fire = 4
REACTIVITY	0	Reactivity = 0

(Contd. on page 2)

Material Safety Data Sheet

Printing date 11/19/2009

Version 5

Reviewed on 11/19/2009

Trade name: Acetylene

(Contd. of page 1)

· NFPA ratings (scale 0 - 4)


Health = 0
Fire = 4
Reactivity = 0

· Information pertaining to particular dangers for man and environment:

Heating may cause an explosion.

Highly flammable.

· Classification system:

The classification is in line with internationally approved calculation standards. It is expanded, however, by information from technical literature and by information furnished by supplier companies.

· GHS label elements

Danger

2.2/1 - Extremely flammable gas.


Warning

2.5/D - Contains gas under pressure; may explode if heated.

· Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

· Response:

Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

Eliminate all ignition sources if safe to do so.

· Storage:

Store in a well-ventilated place.

Protect from sunlight. Store in a well-ventilated place.

4 First aid measures

· After inhalation:

Supply fresh air. If required, provide artificial respiration and consult doctor. Keep patient warm.

· **After skin contact:** Generally the product does not irritate the skin.

· **After eye contact:** Rinse opened eye for at least 15 minutes under running water. Then consult a doctor.

· **After swallowing:** Not applicable

5 Fire fighting measures

· Suitable extinguishing agents:

Use fire fighting measures that suit the environment.

In the case of fires caused by ignited acetylene leaks:

- DO NOT extinguish unless it is possible (without risk) to shut-off gas flow; explosive vapours could form and re-ignition may occur.

Evacuate area as soon as possible.

· **Protective equipment:** Wear self-contained respiratory protective device.

6 Accidental release measures

· Person-related safety precautions:

Wear protective equipment. Keep unprotected persons away.

(Contd. on page 3)

Material Safety Data Sheet

Printing date 11/19/2009

Version 5

Reviewed on 11/19/2009

Trade name: Acetylene

(Contd. of page 2)

- Ensure adequate ventilation.
- Stop leak - ONLY if possible to do so without risk.
- **Measures for environmental protection:** Prevent seepage into sewage system, workpits and/or cellars.
- **Measures for cleaning/collecting:** Ensure adequate ventilation.

* 7 Handling and storage

- **Handling:**

- An acetylene cylinder valve should not be opened more than approximately 1&1/2 turns.
- DO NOT use acetylene at pressures above 15 psig.
- DO NOT withdraw/flow at a rate exceeding 1/10 (one tenth) of the cylinder capacity per hour during intermittent use and 1/15 (one-fifteenth) per hour during continuous use.

- **Information for safe handling:**

- Keep away from heat and direct sunlight.
- Handle with care. Avoid jolting, friction, and impact.
- Use only in well ventilated areas.
- Do not mix with air or oxygen above atmospheric pressure.
- Store container in a secured area. Limit access to authorized personnel only. Report any incidents involving thefts, misuse, or inventory shortages to law enforcement and the supplier. Security shall be provided in accordance with all local, state (provincial) and federal regulations.

- **Information about protection against explosions and fires:**

- Keep ignition sources away - Do not smoke.
- Protect from heat.
- Protect against electrostatic charges.
- Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.

- **Storage:**

- **Requirements to be met by storerooms and receptacles:**

- Store in a cool location.
- Do not expose cylinder to temperatures higher than 50°C (122 °F)

- **Information about storage in one common storage facility:**

- Store separately from cylinders containing oxygen or oxidants by a minimum distance of 20' or by a barrier of non-combustible material at least 5' high having a fire resistant rating of at least 30minutes.
- Sources of ignition should be removed from storage area.

- **Further information about storage conditions:**

- Keep cylinder valve tightly closed.
- Store in cool, dry conditions in well sealed receptacles.
- Store cylinder in a well ventilated area.
- Store in accordance with local fire code and/or building code or any pertaining regulations.

* 8 Exposure controls and personal protection

- **Additional information about design of technical systems:**

- Adequate local ventilation.
- Safety showers and eyewash stations should be nearby.

- **Components with limit values that require monitoring at the workplace:**

74-86-2 Acetylene (23 - 100%)

EL Simple asphyxiant

- **Additional information:** The lists that were valid during the creation were used as basis.

(Contd. on page 4)

CDN

Material Safety Data Sheet

Printing date 11/19/2009

Version 5

Reviewed on 11/19/2009

Trade name: Acetylene

(Contd. of page 3)

- **Personal protective equipment:**
- **General protective and hygienic measures:**
Wash hands before breaks and at the end of work.
Protective clothing and PPE should be kept free of oil and grease, generally in clean condition
PPE should be inspected and maintained regularly to retain effectiveness.
- **Breathing equipment:**
Use atmosphere-supplying respirators (e.g. supplied-air: demand, pressure-demand, or continuous-flow or self-contained breathing apparatus: demand or pressure-demand or combination supplied-air with auxiliary self-contained air supply atmosphere-supplying respirator) in case of insufficient ventilation.
- **Protection of hands:**



Protective gloves.

- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
- **Eye protection:** Safety glasses

9 Physical and chemical properties

· General Information

Form:	Gaseous.
Color:	Colorless
Odor:	Ether-like

· Change in condition

Melting point/Melting range:	-80.8°C
Boiling point/Boiling range:	-83°C

Flash point:	< 0°C
	Not applicable.

Flammability (solid, gaseous):	Highly flammable.
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Ignition temperature:	325°C
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Danger of explosion:	In use, may form flammable/explosive vapour-air mixture. Heating may cause an explosion.
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· Explosion limits:

Lower:	2.3 Vol %
Upper:	78> Vol %

· Solubility in / Miscibility with

Water at 20°C:	1.185 g/l
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10 Stability and reactivity

- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Dangerous reactions**
May form explosive gas mixture with air.
May react with oxidizing agents.

(Contd. on page 5)

CDN

Material Safety Data Sheet

Printing date 11/19/2009

Version 5

Reviewed on 11/19/2009

Trade name: Acetylene

(Contd. of page 4)

 · **Dangerous products of decomposition:** No dangerous decomposition products known.

11 Toxicological information

- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:** LC50 > 5000ppm
- **Primary irritant effect:**
- **on the skin:** No irritating effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.

12 Ecological information

- **General notes:** Generally not hazardous for water.

13 Disposal considerations

- **Product:**
- **Recommendation:** Unused product should be returned to vendor.
- **Uncleaned packagings:**
- **Recommendation:**
Cylinder and unused product should be returned to vendor. Disposable cylinder must be disposed of in accordance with local regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- **TDG and DOT regulations:**



- **Hazard class:** 2
- **Identification number:** UN1001
- **Packing group:** -
- **Proper shipping name (technical name):** ACETYLENE, DISSOLVED
- **Label:** 2.1
- **Packaging group:** -

- **Maritime transport IMDG:**



- **IMDG Class:** 2.1
- **UN Number:** 1001
- **Label:** 2.1
- **Packaging group:** -
- **EMS Number:** F-D,S-U

(Contd. on page 6)

-CDN-

Material Safety Data Sheet

Printing date 11/19/2009

Version 5

Reviewed on 11/19/2009

Trade name: Acetylene

(Contd. of page 5)

- Marine pollutant: No
- Proper shipping name: ACETYLENE, DISSOLVED

- Air transport ICAO-TI and IATA-DGR:



- ICAO/IATA Class: 2
- UN/ID Number: 1001
- Label: 2.1
- Packaging group: -
- Proper shipping name: ACETYLENE, DISSOLVED

- UN "Model Regulation": UN1001, ACETYLENE, DISSOLVED, 2.1

15 Regulations

- Sara

- Section 355 (extremely hazardous substances):

Substance is not listed.

- Section 313 (Specific toxic chemical listings):

Substance is not listed.

- TSCA (Toxic Substances Control Act):

Substance is listed.

- Proposition 65

- Chemicals known to cause cancer:

Substance is not listed.

- Chemicals known to cause reproductive toxicity for females:

Substance is not listed.

- Chemicals known to cause reproductive toxicity for males:

Substance is not listed.

- Chemicals known to cause developmental toxicity:

Substance is not listed.

- Cancerogenity categories

- EPA (Environmental Protection Agency)

Substance is not listed.

- NTP (National Toxicology Program)

Substance is not listed.

- TLV (Threshold Limit Value established by ACGIH)

Substance is not listed.

- NIOSH-Ca (National Institute for Occupational Safety and Health)

Substance is not listed.

- OSHA-Ca (Occupational Safety & Health Administration)

Substance is not listed.

(Contd. on page 7)

Material Safety Data Sheet

Printing date 11/19/2009

Version 5

Reviewed on 11/19/2009

Trade name: Acetylene

(Contd. of page 6)

- **Canadian substance listings:**

- **Canadian Domestic Substances List (DSL)**

Substance is listed.

- **Canadian Ingredient Disclosure list (limit 0.1%)**

Substance is not listed.

- **Canadian Ingredient Disclosure list (limit 1%)**

Substance is not listed.

- **Product related hazard informations:**

The product was classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

- **Hazard symbols:**

Highly flammable

- **Risk phrases:**

Heating may cause an explosion.
Highly flammable.

- **Safety phrases:**

Keep container in a well-ventilated place.
Keep away from sources of ignition - No smoking.
Take precautionary measures against static discharges.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Please refer to the section 3 for NFPA and HMIS Hazard Codes.

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GENERAL DISCLAIMER

For terms and conditions, including limitation of liability, please refer to the purchase agreement in effect between Linde Inc. (or any of its affiliates and subsidiaries) and the purchaser.

- **Department issuing MSDS:** Customer Service Centre: 1-866-385-5349

- **Abbreviations and Acronyms:**

ACGIH: American Conference of Governmental Industrial Hygienists
 CAS: Chemical Abstract Service (Division of the American Chemical Society)
 DOT: US Department of Transportation
 EINECS: European Inventory of Existing Commercial Chemical Substances
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 HMIS: Hazardous Material Identification System
 IATA: International Air Transportation Association
 IATA-DGR: Dangerous Goods Regulations by the "International Air Transportation Association"
 ICAO: International Civil Aviation Association
 ICAO-TI: Technical Instructions by the "International Civil Aviation Organization (ICAO)"
 IMDG: International Marine Code for Dangerous Goods
 WHIMS: Workplace Hazardous Material Information System
 LC50: Lethal Concentration, 50 Percent
 LD50: Lethal Dose, 50 Percent
 N/A: Not Applicable